

CURVE BACK  
ASSEMBLY INSTRUCTIONS










# 416 4' Swings



## Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16 & 9/16 Socket or 7/16 or 9/16 Wrench

## Included Hardware

<b>A</b>		2	1/4" x 2 1/4" Carriage Bolt
<b>B</b>		4	1/4" x 2 1/2" Carriage Bolt
<b>C</b>		2	1/4" x 3" Carriage Bolt
<b>D</b>		8	1/4" Nut
<b>E</b>		2	4" Eye Bolt
<b>F</b>		2	5" Eye Bolt
<b>G</b>		4	3/8" Nuts

## Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. To begin, fasten the seat to the back using 2 (A) 1/4" x 2 1/4" Carriage Bolts, 4 (B) 1/4" x 2 1/2" Carriage Bolts & 6 (D) 1/4" Nuts. (Illustration 2)
3. After fastening the seat to the back, attach the arm to the back using a 1 (C) 1/4" x 3" Carriage Bolt & 1 (D) 1/4" Nuts. Repeat on the opposite side. (Illustration 3)
4. Add the eye bolts for the chain. Fasten a (G) 3/8" Nuts & (E) 4" Eye Bolt to the back in the pre-drilled hole. (Illustration 4)
5. Fasten a (G) 3/8" Nuts & (F) 5" Eye Bolt upright under the arm. It should be at a slight angle for the chain. (Illustration 5). See Illustration 3 for better view of placement.



Illustration 2



Illustration 3



Illustration 4



Illustration 5