

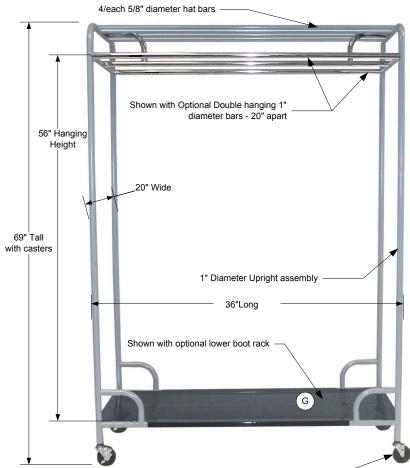
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## **INSTRUCTION SHEET for Garment Racks, Model# 790 Series**

790-36 S: 36" with single center hanging bar/790-36 D: 36" with two additional hanging bars 790-48 S: 48" with single center hanging bar/790-48 D: 48" with two additional hanging bars

790-60 S: 60" with single center hanging bar/790-60 D: 60" with two additional hanging bars 790-36R: 36" Boot rack/790-48R: 48" Boot rack/790-60R: 60" Boot rack 790-3B: set of 4/each 3" casters, 2 with brakes 4/each 5/8" diameter hat bars



Note: Single units come with Screw Pack 20-PAK-12 (12 screws), Double units with Screw Pack #30-PAK-11 (16 screws)

- 1. Screw A [Top Center Support Assembly] to one of the B [Upright Assembly].
- 2. Then, screw D [Lower Support] to B [Upright Assembly] at the bottom center of the upright
- 3. Lay the entire assembly on the floor, with D [Lower Support] and A [Top Center Support Assembly] standing straight in the air. Insert the four 5/8" dia. E [Hat Bar] tubes into the holes at the end of the upright. If you have a double wide unit, you should screw the two C [Coat Bars] to B [Upright Assembly] on either side of the A [Top Center Support Assembly].
- 4. Add the other B [Upright Assembly] on top of the tubes and screw D [Lower Support], and A [Top Center Support Assembly] securely at three places shown. If you have a double wide unit, screw together at four places. Tighten securely.
- 5. If you have a unit with casters, insert F [Casters] into the caster inserts in the tube ends of B [Upright Assembly]. NOTE: Install casters with brakes at opposite corners of the unit.

6. Stand the unit upright. To install optional Boot Rack place G [Boot Rack] over the two bottom cross tubes on B [Upright Assembly], and the two lower support bars and push down. (B)



Horizontal Notched Tube Ends

B: Upright Assemble (2) C: Double Support/Coat Bar (2)

D: Lower Support (2)

E: Hat Bar (4) F: Stem Casters

G: Boot Rack (Optional) (1)

H: 1/4-20 x 2 1/8" Screw (12/16)

