



Hoop Park Bench BEN-BW Features

- Unique Hoop Design Park Bench with vertical steel slats and a powder coat finish
 - Available in 4, 5, 6 or 8 feet long
 - Optional center arm rest on 4, 5, and 6 foot models.
 - Center Arm Rest and Center Leg is standard on the 8 foot bench.
 - All-steel heavy duty construction:
 - Sturdy 1/8" thick x 2" wide galvanized slats are securely welded to a 1" schedule 40 pipe at the top & bottom of the seat. Legs are constructed of 1 1/2" x 11 gauge steel tubing.
 - Fully assembled
 - Pre-drilled mounting holes in feet (Anchoring hardware included)
 - Optional Center Anti-Vagrant Arm Rest is Available
 - Mounted on skids to insure trouble-free shipping.
- **Our durable Super TGIC powder coat paint Zinc Advantage system**

Zinc Advantage Process Details:

Zinc rich primer & Super TGIC powder coat Finishing operations.

- 1. Sand blasts each unit down to shiny metal.
- 2. Clean and hand inspects each unit.
- 3. Powder coat with 70 % zinc rich epoxy resin primer.
- 4. Partially bake the primer.
- 5. Powder coat with SUPER TGIC Polyester finish coat.
- 6. Final bake, creating a molecular bond between the steel, primer and finish coat.
- 7. Each part is tested by a Xylene test to insure a complete cure.

Advantages:

1. A very tough durable finish with 5 times the fade resistance of standard TGIC powder coatings with a 3H pencil hardness. (All test conducted in South Florida.)
2. If scratched through to the metal, the zinc rich primer greatly reduce rust and the potential for the migration of rust.
3. This system is cured and each unit test for cure so many types of paint used for graffiti can be clean with mild solvents.

Our paint manufacturer's Zinc rich primer TGIC Polyester out lasts all major competitors on the 4000 hour salt spray test per ASTM B117. Detailed reports available by request.

Options

Anchor Kit

Standard anchor kit included with bench.
Tamper resistant kit Option @ extra cost (\$8.00)

Center Arm Rest

Anti-Vagrant Center Arm Rest on the 4, 5, & 6 foot bench 2 extra cost.

Bench Colors: OCC offers hundreds of color including the standard RAL colors, Architectural series and custom mixed colors. Please contact us with you color requirements. For more details please go to: www.occoutdoors.com/blog/understanding-nonstandard-colors-cost.

Standard RAL Colors

Black (RAL 9005)	Bronze (C33)
Green (RAL 6005)	Blue (RAL (5012)
Silver Gray (70049)	Burgandy (RAL 3004)

OCCOutdoors, Inc. Warranty: 20 Years Structural and one year paint when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man-made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. ALL DIMENSIONS ARE CONSIDERED TRUE AND REFLECT MANUFACTURER'S SPECIFICATIONS
3. DO NOT SCALE DRAWING.

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OCCOutdoors Products

PH: 1-800-821-7670
EMAIL - occcontact@occoutdoors.com
Fax: 1-317-862-9422

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Part #: BEN-BW

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