



TGIC Paint System Bench Colors

Bench Colors:

OCC offers hundreds of color including the standard RAL colors, Architectural series and custom mixed colors. Please contact us with your color requirements. For more details go to: <http://www.occoutdoors.com/blog/ral-color-cost-of-custom-colors/>

Standard RAL Colors Available

Black (RAL 9005)	Bronze (C33)
Green (RAL 6005)	Blue (RAL (5012)
Silver Gray (70049)	Burgandy (RAL 3004)

- Heavy duty steel construction with recycled plastic plaque
- Historically designed horizontal metal slats
- Slats are sturdy 1.4" thick x 1" wide and are securely welded to the 1-1/2" 11 gauge square tube at each end with 1" schedule 40 cross supports
- Ergonomically curved arm and legs are constructed of 1-1/4" x 1/4" flat steel bar
- Pre-drilled mounting holes in feet (anchoring hardware included)
- Dimensions: Seat Height 16" x Overall Height 34" x Depth 24"
- Painted with our Super TGIC Powder Coat Paint Zinc Advantage System (See page 2 for details) and is available in 6 standard RAL Colors
- Fully assembled & Mounted on skids to insure trouble free shipping
- The recycled plastic plaque is 5/4" thick x 4.5" wide x 56-3/4" long and is available in 7 colors:

- Black, Brown, Cedar, Charcoal, Green, Weathered, Sand



- Fonts and # of characters/spaces available. Characters are available in 12 colors.
 - Black, White, Green, Gray, Brown, Red, Off White, Indigo, Maize, Keel Blue, Teal, Golden Rod
- Arial 3": up to 22 characters/spaces
- Arial 2": up to 34 characters/spaced
- Times new Roman 3": up to 22 characters/spaces
- Times New Roman 2": up to 32 characters/spaces
- Please discuss the message you would like on your memorial/promotional bench with one of our sales representatives.

OCCOutdoors, Inc. Warranty: 20 Years Structural and one year paint when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man-made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. ALL DIMENSIONS ARE CONSIDERED TRUE AND REFLECT MANUFACTURER'S SPECIFICATIONS
3. DO NOT SCALE DRAWING.

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OCC Outdoors Products

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Broadway 5 Foot Memorial or Promotional Bench

Part #: BEN-H-SG-5

Date: 11/7/2016 Page 1 of 2

Our Durable Super TGIC Powder Coat Paint Zinc Advantage System

Zinc Advantage Process Details:

Zinc Rich Primer & Super TGIC Powder Coat Finishing Operations.

1. Sand blasts each unit down to shiny metal.
2. Clean and hand inspects each unit.
3. Powder coat with 70 % zinc rich epoxy resin primer.
4. Partially bake the primer.
5. Powder coat with SUPER TGIC Polyester finish coat.
6. Final bake, creating a molecular bond between the steel, primer and finish coat.
7. Each part is tested by a Xylene test to insure a complete cure.

Advantages:

1. A very tough durable finish with 5 times the fade resistance of standard TGIC powder coatings with a 3H pencil hardness. (All test conducted in South Florida.)
2. If scratched through to the metal, the zinc rich primer greatly reduce rust and the potential for the migration of rust.
3. This system is cured and each unit test for cure so many types of paint used for graffiti can be clean with mild solvents.

Our paint manufacturer's Zinc rich primer TGIC Polyester out lasts all major competitors on the 4000 hour salt spray test per ASTM B117. Detailed reports available by request.