



6' Bench Swing used for Illustrative purposes

Bench Colors: OCC offers hundreds of color including the standard RAL colors, Architectural series and custom mixed colors. Please contact us with you color requirements. For more details please go to: www.occoutdoors.com/blog/understanding-nonstandard-colors-cost.

Standard RAL Colors

- | | |
|---------------------|---------------------|
| Black (RAL 9005) | Bronze (C33) |
| Green (RAL 6005) | Blue (RAL (5012) |
| Silver Gray (70049) | Burgandy (RAL 3004) |

OCCOutdoors, Inc. Warranty: 20 Years Structural and one year paint when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man-made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

- NOTES:
 1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
 2. ALL DIMENSIONS ARE CONSIDERED TRUE AND REFLECT MANUFACTURER'S SPECIFICATIONS
 3. DO NOT SCALE DRAWING.

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4' & 6' Bench Swing Features

- Historical design horizontal metal slat swing bench
- All-steel heavy duty construction
- Sturdy 1/4" thick, 1" wide slats are securely welded to the 1-1/2" square 11 gauge tube at each end with 1" schedule 40 cross supports
- Ergonomically curved arms made with 1 1/4" wide x 1/4" thick flat steel bar
- Comes complete with 3/16" x .97 Stainless Steel chain Assembly for a strong long lasting quality and appearance
- Fully Assembled
- Available in 4' (Swing-H-4) or 6' (Swing-H-6) lengths
- Our durable Super TGIC powder coat paint Zinc Advantage system

Zinc Advantage Process Details:

Zinc rich primer & Super TGIC powder coat Finishing operations.

- 1. Sand blasts each unit down to shiny metal.
- 2. Clean and hand inspects each unit.
- 3. Powder coat with 70 % zinc rich epoxy resin primer.
- 4. Partially bake the primer.
- 5. Powder coat with SUPER TGIC Polyester finish coat.
- 6. Final bake, creating a molecular bond between the steel, primer and finish coat.
- 7. Each part is tested by a Xylene test to insure a complete cure.

Advantages:

1. A very tough durable finish with 5 times the fade resistance of standard TGIC powder coatings with a 3H pencil hardness. (All test conducted in South Florida.)
2. If scratched through to the metal, the zinc rich primer greatly reduce rust and the potential for the migration of rust.
3. This system is cured and each unit test for cure so many types of paint used for graffiti can be clean with mild solvents.

Our paint manufacturer's Zinc rich primer TGIC Polyester out lasts all major competitors on the 4000 hour salt spray test per ASTM B117. Detailed reports available by request.

OCCOutdoors Products

PH: 1-800-821-7670
 EMAIL - occontact@occoutdoors.com
 Fax: 1-317-862-9422

Broadway Bench Swing

Part #:
 4' Bench Swing: SWING-H-4
 6' Bench Swing: SWING-H-6