



GreenBrook Recycled Plastic Backless Bench Features

- Heavy duty tubular steel frame is powder coat our zinc advantage super TGIC powder Coat System
 - See page 2 for details
- 1-1/2" thick x 3-1/2" wide recycled plastic lumber slats with a limited 50 year warranty
- Assembly Options 1. Fully assembled 2. Unassembled (Save on Shipping)
- Pre drilled mounting holes in feet (Anchoring hardware included)
- Overall Height: 24-1/2"
- Seat Height: 17"
- Seat Width: 13"
- Frame Width: 20"
- Weight:
 - 2-Foot bench: 40 Lbs
 - 4-foot bench: 65 Lbs
 - 6-Foot bench: 89 Lbs
 - 8-foot bench: 114 Lbs
- Colors Available:
 - 6 frame colors available + custom colors
 - 7 Slat Colors Available

Bench Frame Colors:

OCC offers hundreds of color including the standard RAL colors, Architectural series and custom mixed colors. Please contact us with you color requirements. For more details please go to: www.occoutdoors.com/blog/understanding-nonstandard-colors-cost.

Standard RAL Colors

Black (RAL 9005)
 Green (RAL 6005)
 Silver Gray (70049)
 Bronze (C33)
 Blue (RAL 5012)
 Burgandy (RAL 3004)

Slat Colors Available:



OCCOutdoors, Inc. Warranty: 20 Years Structural and one year paint when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man-made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. ALL DIMENSIONS ARE CONSIDERED TRUE AND REFLECT MANUFACTURER'S SPECIFICATIONS
3. DO NOT SCALE DRAWING.

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OCCOutdoors Products

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Recycled Plastic Backless Park/ Bus Stop Bench

Part #: GB-BLBen-Trad

Date: 10/31/2016

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Assembly Instructions for the GreenBrook GB-BIBen Bench with Separated Seating

Bill of materials includes for the 6 foot bench:

- 4 welded steel frames
- 3 recycled plastic slats
- 24 5/16" x 2 1/2" carriage head bolts with accompanying washers and nuts
- Anchor kit

The 8 foot bench will have an additional steel frame and 6 more carriage head bolts .

1. Carefully insert the first plastic slat through all of the steel frames in under the top cross over bar and on top of the angle iron seating mount.
2. We suggest loosely attached the first board with the hex bolts through the predrilled holes thereby positioning the bench into a roughly standing position.
3. Insert the two other slats from one end careful not to scratch the paint.
4. Affix the slat to the frames with the remaining hex bolts.
5. Tighten all of the bolts.

The bench is ready to position for marking the anchor holes.

Our Durable Super TGIC Powder Coat Paint Zinc Advantage System

Zinc Advantage Process Details:

Zinc Rich Primer & Super TGIC Powder Coat Finishing Operations.

1. Sand blasts each unit down to shiny metal.
2. Clean and hand inspects each unit.
3. Powder coat with 70 % zinc rich epoxy resin primer.
4. Partially bake the primer.
5. Powder coat with SUPER TGIC Polyester finish coat.
6. Final bake, creating a molecular bond between the steel, primer and finish coat.
7. Each part is tested by a Xylene test to insure a complete cure.

Advantages:

1. A very tough durable finish with 5 times the fade resistance of standard TGIC powder coatings with a 3H pencil hardness. (All test conducted in South Florida.)
2. If scratched through to the metal, the zinc rich primer greatly reduce rust and the potential for the migration of rust.
3. This system is cured and each unit test for cure so many types of paint used for graffiti can be clean with mild solvents.

Our paint manufacturer's Zinc rich primer TGIC Polyester out lasts all major competitors on the 4000 hour salt spray test per ASTM B117. Detailed reports available by request.

The Main Street product line has several matching trash receptacles, benches, ash urns and more