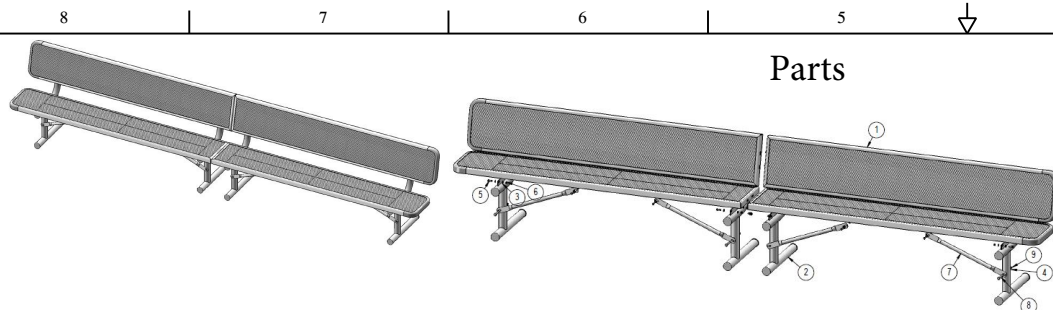
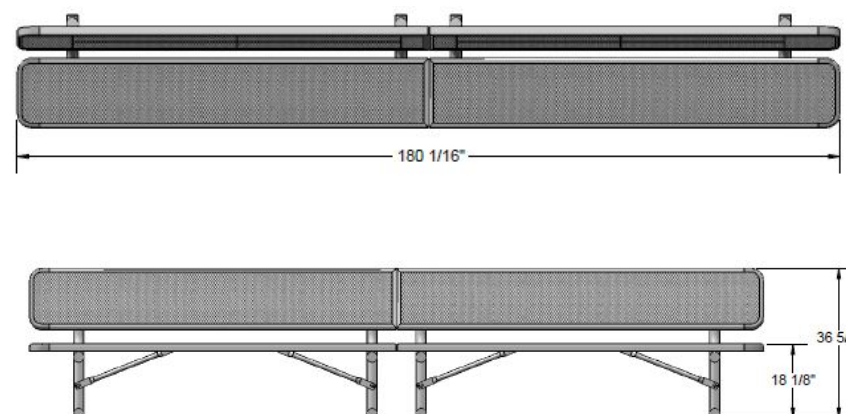


## Parts

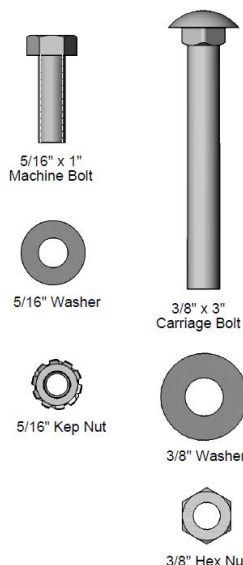


## Dimensions

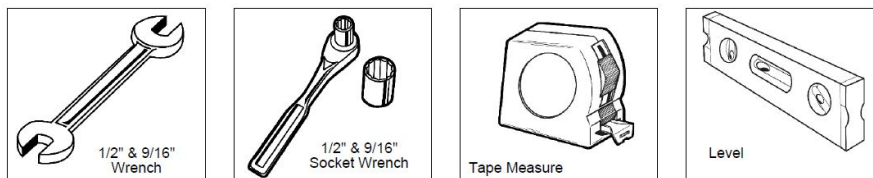


## Hardware Included

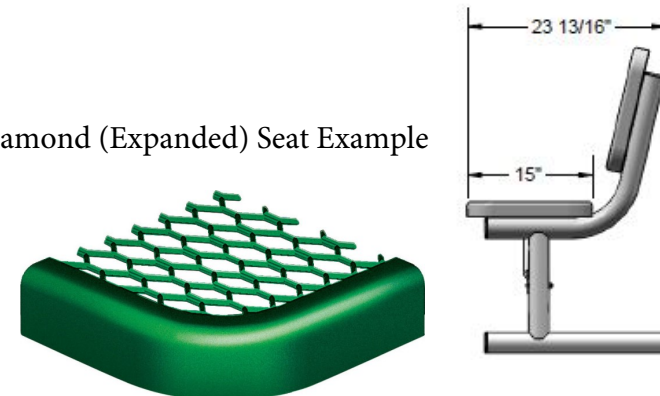
ITEM NO.	PartNo	DESCRIPTION	QTY
1	T-DV90-S	15' Deluxe Expanded Seat (1/2)	4
2	P-V940P	940P Vinyl Leg	4
3	33-02-0007	5/16" Flat Washer (SS)	48
4	33-02-0008	3/8" Flat Washer (SS)	4
5	33-05-0029	5/16" x 1" Machine Bolt (SS)	24
6	33-03-0012	5/16" Kep Nut (SS)	24
7	P-01-04-0129	26 3/4" Brace	4
8	33-06-0058	3/8" x 3" Carriage Bolt (SS)	4
9	33-01-0018	3/8" Hex Nut (SS)	4



## Tools Required



## Diamond (Expanded) Seat Example



**WARRANTY:** OCCOutdoors, Inc. guarantees all items for one full year to be free of defects in workmanship or materials when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, manmade or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

### NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. ALL DIMENSIONS ARE CONSIDERED TRUE AND PERFECT MANUFACTURER'S SPECIFICATIONS
3. DO NOT SCALE DRAWING.

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## OCC Outdoors Products

PH: 1-800-821-7670

EMAIL - occcontact@occoutdoors.com

Fax: 1-317-862-9422

**Part #: OCC-940P-DV15**

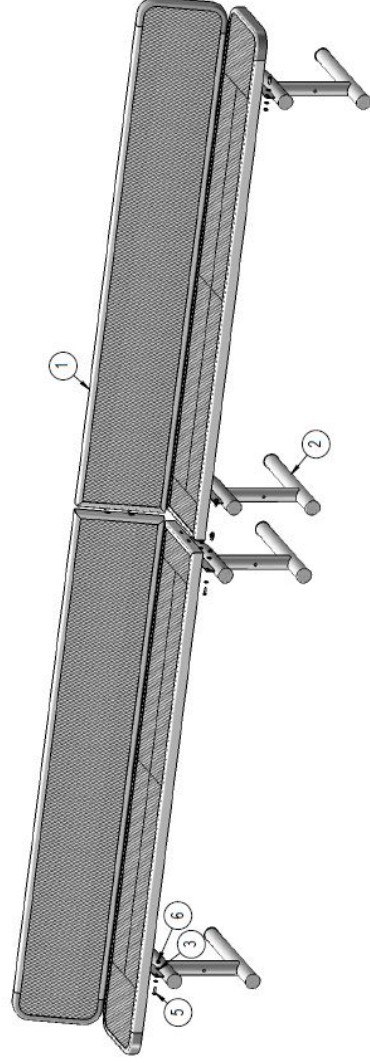
Date: 1/1/2016

Page 1 of 2

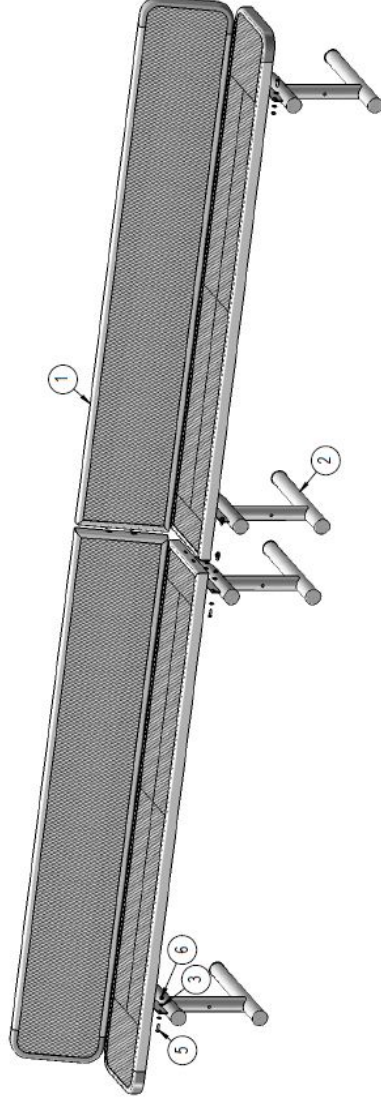
**OCC Outdoors 15' Heavy  
Duty Deluxe Portable Bench  
with 15" Diamond Pattern  
Seat & Back**

# Assembly Instructions

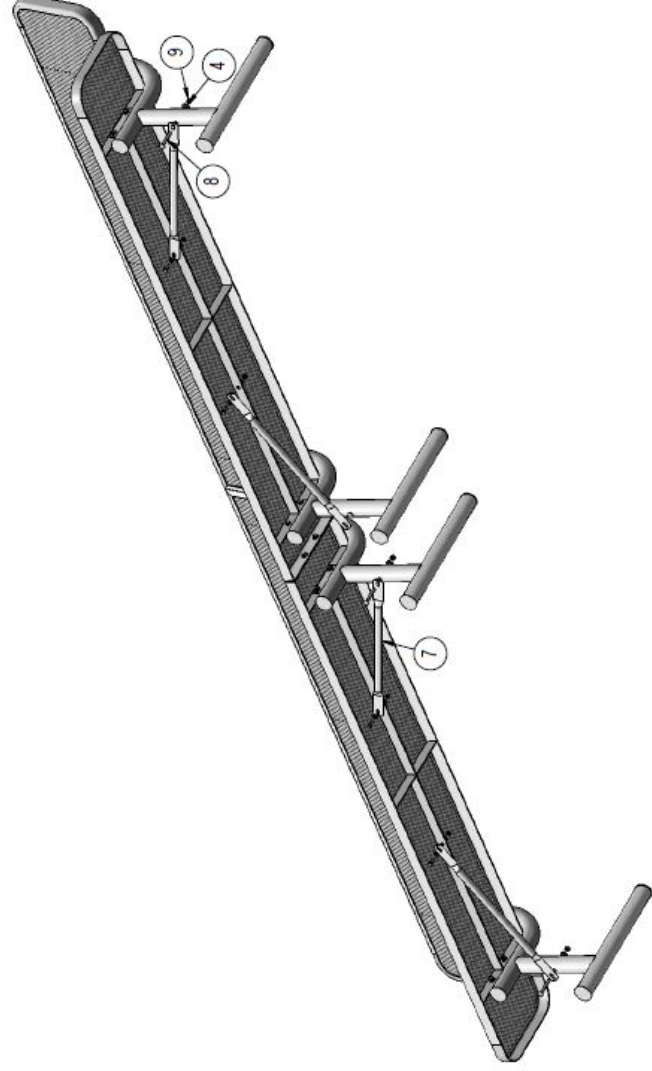
Step 1: Attach the 15' Seats to the 940 Legs as shown using specified hardware.



Step 2: Repeat Step 1 for the back.

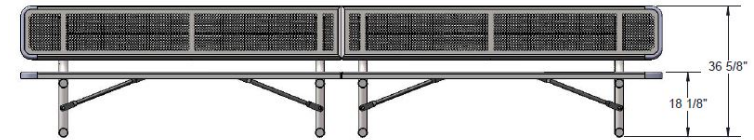
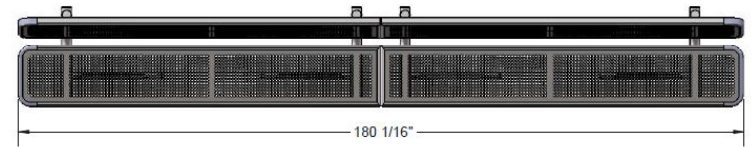
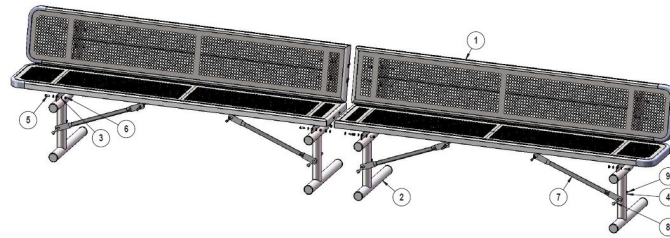
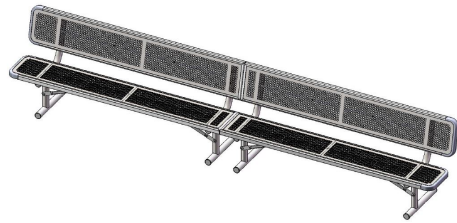


Step 3: Attach the 26-3/4" Braces to the Seats and Legs as shown using specified hardware.

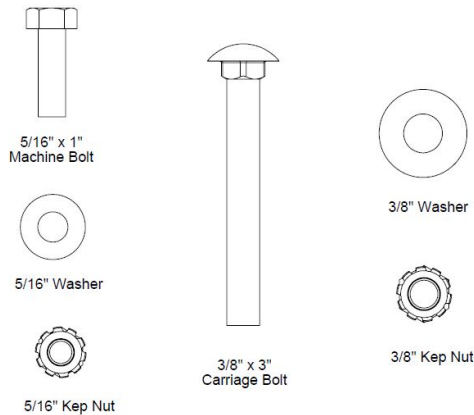


## Parts Diagram/List

## Dimensions

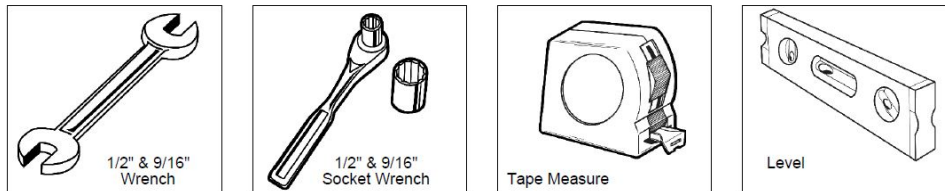


## Hardware Included

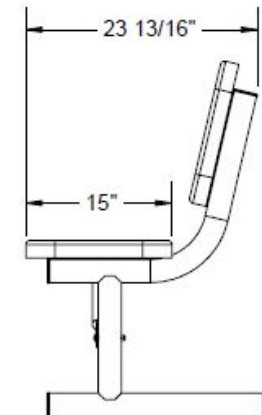
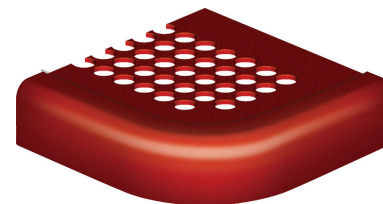


ITEM NO.	PartNo	DESCRIPTION	QTY
1	T-DP90-S	15' Deluxe Punched Seat (1/2)	4
2	P-V940P	940P Vinyl Leg	4
3	33-02-0007	5/16" SS Washer	48
4	33-02-0008	3/8" Flat Washer (SS)	4
5	33-05-0029	5/16" x 1" Machine Bolt (SS)	24
6	33-03-0012	5/16" Keps Nut (SS)	24
7	P-01-04-0129	26 3/4" Brace	4
8	33-06-0058	3/8" x 3" Carriage Bolt (SS)	4
9	33-01-0018	3/8" Hex Nut (SS)	4

## Tools Required



## Perforated Pattern Example



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OCC Outdoors Products PH:  
1-800-821-7670  
EMAIL - [occcontact@occoutdoors.com](mailto:occcontact@occoutdoors.com)  
Fax: 1-317-862-9422

Part #: OCC-940P-DP15

Date: 1/1/2016

OCC Outdoors 15' Heavy Duty  
Deluxe Portable Bench with  
Perforated Pattern 15" Seat and  
Back,

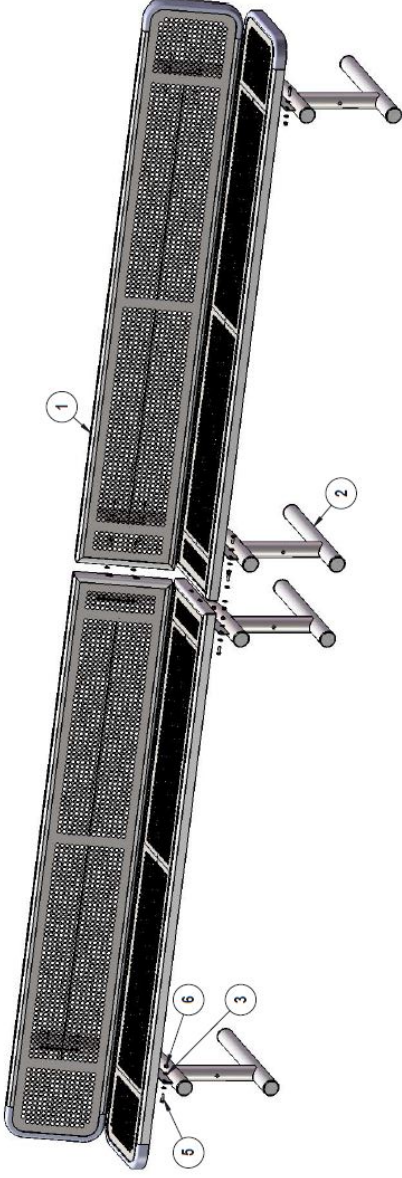
Page 1 of 2



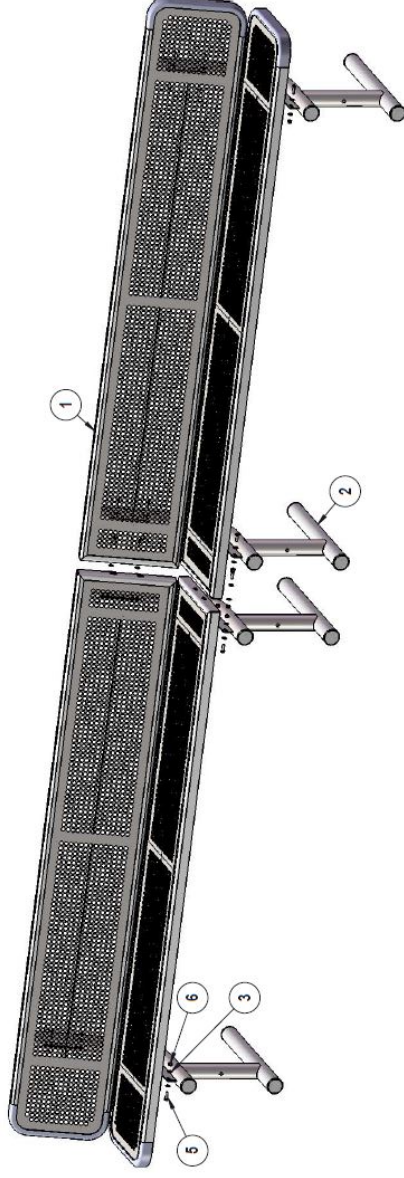
A B C D

## Assembly Instructions

**Step 1** Attach the 15' Seats to the 940 Legs as shown using specified hardware.



**Step2** Repeat Step 1 for the back.



**Step 3** Attach the 26-3/4" Braces to the Seats and Legs as shown using specified hardware.



A B C D