



## 4-Foot Backless Bus Stop Bench

"Durable" and "universal" are two words that best describe this bench. This 4-foot long backless bench is constructed from vertical steel slats and features a black, powder coated finish. Sturdy 1/8" thick X 2" wide galvanneal slats are securely welded to a 1" schedule 40 pipe at the top and bottom of the seat. Ergonomically curved legs are constructed of 1-1/4" x 14-gauge square steel tubing. All-steel heavy duty construction, fully assembled, with predrilled mounting holes in feet. (Anchoring hardware included)

- Dimensions: Height 17" x Width 16"
- Available colors are black, bronze, green, silver, grey, burgundy or blue.
- Our durable Super TGIC powder coat paint Zinc Advantage system.

### Zinc Advantage Process Details:

Zinc rich primer & Super TGIC powder coat Finishing operations.

1. Sand blasts each unit down to shiny metal.
2. Clean and hand inspects each unit.
3. Powder coat with 70 % zinc rich epoxy resin primer.
4. Partially bake the primer.
5. Powder coat with SUPER TGIC Polyester finish coat.
6. Final bake, creating a molecular bond between the steel, primer and finish coat.
7. Each part is tested by a Xylene test to insure a complete cure.

### Advantages:

1. A very tough durable finish with 5 times the fade resistance of standard TGIC powder coatings with a 3H pencil hardness. (All test conducted in South Florida.)
2. If scratched through to the metal, the zinc rich primer greatly reduce rust and the potential for the migration of rust.
3. This system is cured and each unit test for cure so many types of paint used for graffiti can be clean with mild solvents.

**Our paint manufacturer's Zinc rich primer TGIC Polyester out lasts all major competitors on the 4000 hour salt spray test per ASTM B117. Detailed reports available by request.**

OCCOutdoors, Inc. Warranty: 20 Years Structural and one year paint when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man-made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

#### NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. ALL DIMENSIONS ARE CONSIDERED TRUE AND REFLECT MANUFACTURER'S SPECIFICATIONS
3. DO NOT SCALE DRAWING.

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Part #: BLBEN-V-4

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