



Made in the USA!!



Proudly made in the USA

Assembly and mounting instructions are on Page 2.

Diagram 1: 4' Portable Seat Layout

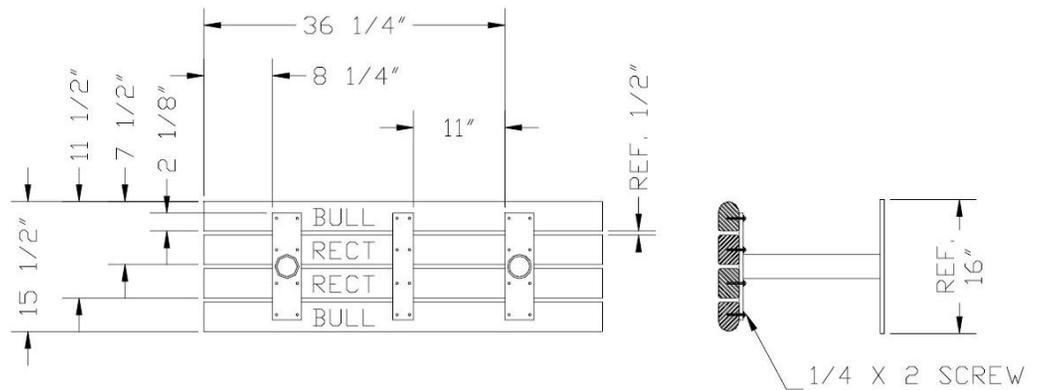
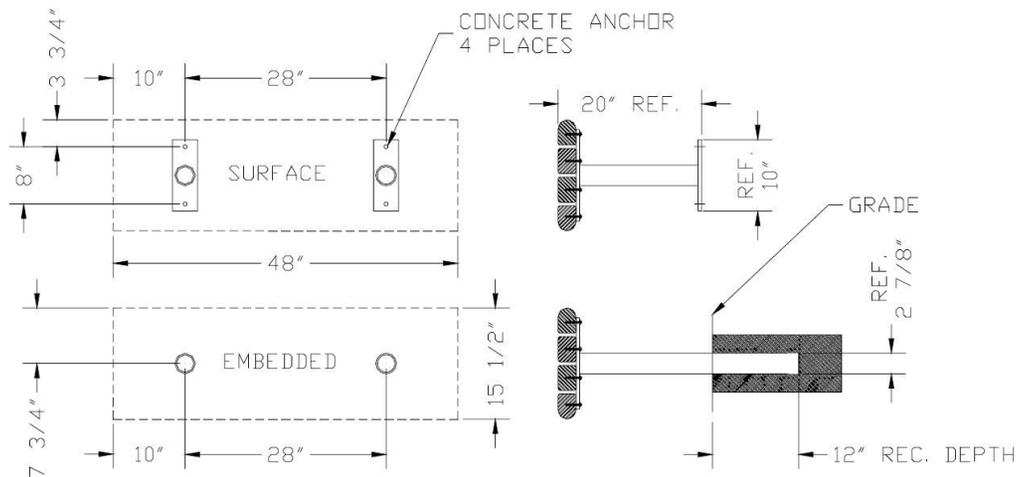


Diagram 2: 4' Seat Surface Mount Concrete Anchor Placement (4)
4' In-Ground (Embedded) Mounting Hole Placement (2)



BILL OF MATERIAL – 189003 Portable Bench		
PART #	DESCRIPTION	QTY
72-100048	WELDMENT, SEAT, PORTABLE, WITHOUT ARMS	3
72-100084	STRAP 2-1/2 X 12-3/4	1
	3 X 4 X 48" BULL-NOSE PLASTIC LUMBER	2
	3 X 4 X 48" SQUARE CORNER PLASTIC LUMBER	2
71-0016	FASTENER KIT INCLUDES:	1
71-TP142SS	SCREW, BUTTON HEAD STAINLESS 14X2 SECURITY	25
71-532HEXKEY	HEX KEY, 5/32" HEX SECURITY	1
71-532BIT	BIT, DRILL 5/32" DIAMETER	1
71-532HEXBIT	HEX BIT, 5/32" HEX SECURITY	1

BILL OF MATERIAL – 189001 Surface Mount		
PART #	DESCRIPTION	QTY
72-100020	WELDMENT, SEAT, SURFACE MT., WITHOUT ARMS	2
72-100084	STRAP 2-1/2 X 12-3/4	1
	3 X 4 X 48" BULL-NOSE PLASTIC LUMBER	2
	3 X 4 X 48" SQUARE CORNER PLASTIC LUMBER	2
71-0016	FASTENER KIT INCLUDES:	1
71-TP142SS	SCREW, BUTTON HEAD STAINLESS 14X2 SECURITY	25
71-532HEXKEY	HEX KEY, 5/32" HEX SECURITY	1
71-532BIT	BIT, DRILL 5/32" DIAMETER	1
71-532HEXBIT	HEX BIT, 5/32" HEX SECURITY	1

BILL OF MATERIAL – 189002 Embedded Mount		
PART #	DESCRIPTION	QTY
72-100046	WELDMENT, SEAT, EMBEDDED, WITHOUT ARMS	2
72-100084	STRAP 2-1/2 X 12-3/4	1
	3 X 4 X 48" BULL-NOSE PLASTIC LUMBER	2
	3 X 4 X 48" SQUARE CORNER PLASTIC LUMBER	2
71-0016	FASTENER KIT INCLUDES:	1
71-TP142SS	SCREW, BUTTON HEAD STAINLESS 14X2 SECURITY	25
71-532HEXKEY	HEX KEY, 5/32" HEX SECURITY	1
71-532BIT	BIT, DRILL 5/32" DIAMETER	1
71-532HEXBIT	HEX BIT, 5/32" HEX SECURITY	1

WARRANTY: OCCOutdoors, Inc. guarantees all items for one full year to be free of defects in workmanship or materials when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, manmade or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. ALL DIMENSIONS ARE CONSIDERED TRUE AND REFLECT MANUFACTURER'S SPECIFICATIONS
3. DO NOT SCALE DRAWING.

OCC Outdoors Products

PH: 1-800-821-7670

EMAIL - occcontact@occoutdoors.com Fax: 1-317-862-9422

Part #: GW-BLBen Greenwood 4' Backless Park Bench

Date: 1/3/2018

Page 1 of 2

This document contains OCC Outdoors Proprietary Information. No intellectual copyright or license is granted by OCC Outdoors in connection with it. It is delivered on the express condition that the document and the information contained in it shall be treated as confidential, shall not be used for and purpose other than that for which it is hereby delivered (the use and maintenance of the product supplied). It shall not be disclosed in whole or part to third parties and shall not be duplicated in any manner without OCC Outdoors's prior approval.

4' Greenwood Backless Park Bench Assembly Instructions

1. Unpack and lay out pieces to assemble. Verify that the parts, quantity, and dimensions match those on the enclosed bill of material.
2. Begin by placing two bull nose boards down on the ground or work area with curved side facing away from each other. Place the two rectangular boards between the two bull nose boards. Begin with one bull nose board and use other boards as working shims.
3. Place one weldment with plate having 8 drilled holes down against the boards and locate plate at a distance of 8-1/4 inches from plate side edge to end of bull nose and at a distance of 2-1/8 inches from plate end edge to flat side of bull nose. Use a hand square to line up plate on the bull nose surface. **See diagram 1.**
4. Drill 5/32 diameter pilot hole (two places) into the board and install two 1/4 x 2 screws into the board. (use end 2 holes in metal plate of weldment as a drill guide)
5. Place the other weldment with plate having 8 drilled holes down against the board and locate at a distance of 36-1/4 inches from plate side edge to same end of bull nose used in step 4 and at a distance of 2 1/8 inches from plate end edge to flat side of bull nose. **See diagram 1.**
6. Drill 5/32 diameter pilot hole (two places) into the board and install two 1/4 x 2 screws into the board. (use end 2 holes in metal plate of weldment as a drill guide)
7. Locate one rectangular board at a distance of 8-1/4 inches from plate side edge to end of board and at a distance of 7-1/2 inches from extreme curved side of secured bull nose at both ends of rect. board. (Ref. 1/2 inch gap between sides of boards at each end.) **See diagram 1.**
8. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. (use second line of 2 holes in metal plate of weldment as a drill guide)
9. Locate second rectangular board at a distance of 8-1/4 inches from plate side edge to end of board and at a distance of 11-1/2 inches from extreme curved side of secured bull nose at both ends of rectangular board. (Ref. 1/2 inch gap between sides of rectangular boards at each end.)
10. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. (use third line of 2 holes in metal plate of weldment as a drill guide)
11. Locate second bull nose board at a distance of 8-1/4 inches from plate side edge to end of board and at a distance of 15-1/2 inches from extreme curved sides of two bull nose boards at both ends. (Ref. 1/2 inch gap between sides of rectangular boards at each end.)
12. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. (use fourth line of 2 holes in metal plate of weldment as a drill guide)
13. Place center support plate 10084 centered between two weldments. **See diagram 1.** Align the boards and clamp them to the plate to maintain the 1/2-inch gap and to remove any curvature from the boards. Drill 5/32 diameter pilot hole (eight places) into the board and install eight 1/4 x 2 screws into the boards using the plate as a drill guide.
14. Check squareness of seat before tightening screws.

4' Greenwood Backless Park Bench Mounting Instructions

1. Portable seat 189003 will rest on any flat, even surface-no mounting required
2. Surface mount seat 189001 mounts with 1/2 inch anchors into concrete surface at dimensions as shown on **diagram 2.**
3. Embedded mount seat 189002 mounts by setting in filled holes at dimensions as shown on **diagram 2.**