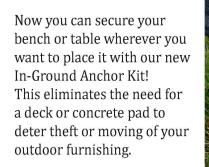
## 8 7 6 5 4 3 2 1



#### In-Ground Anchoring Kit Includes:

- 2—15" long, <sup>1</sup>/<sub>2</sub>" diameter steel auger brackets, with red powder coating
- 2—2" stainless steel washers
- 2—2" x 1/4" stainless steel screws with security keyed head
- 1—Security keyed screw bit included with each order.



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(Photo enlarged to show detail of security screws & bit.)

Screw the auger portion into the ground, and use the provided security hardware (special bit included) to fasten the item to the anchor. Enjoy the natural beauty around you while keeping the location all natural with our new In-Ground Anchor Kit.







WARRANTY: OCCOutdoors, Inc. warranty:15 Year limited warranty to be free of defects in workmanship or materials when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man-made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

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1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS. 2 ALL DIMENSIONS APE CONSIDEPED TPUE AND PEFLECT MANUFACTUPEP'S SPECIFICATIONS 3. DO NOI SCALE DRAWING.

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OCC Outdoors Products PH: 1-800-821-7670 EMAIL - occcontact@occoutdoors.com Fax: 1-317-862-9422 Part #: IG-ANK		In-ground a for ASM-W Benches	
Date: 5/12/17	Page 1 of 2		
4	3	2	1

# 8 7 6 5 4 3 2

# IG-ANK Installation Instructions Note: Image views have been altered to show detail

# Step 1: Make sure all hardware is included:

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1 - 1/4" T-25 Torx Security Bit

## 2 - #14 x 2" Flat Head 6 Lobe Screw

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2 - 5/16" Flat Washer w/2" Outer Diameter





The following materials will also be needed for the installation:

1. Metal or Solid Wood Rod/ Dowel about 1/2" to 1" in Diameter and at least 12" in Length.

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- 2. Cordless Drill
- 3. 1/8" Drill Bit

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4. 1/4" Bit Holder

# Step 2:

After your Bench is Completely assembled, place the bench in the location where it is to be installed

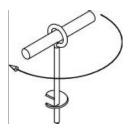
# Step 3:

With the bench in place, find the center of the inside portion of the legs to be attached to the anchors. Mark a hole in the ground about 1/2" away from the legs. this is where you need to screw in the earth Anchors.



#### Step 4:

Move the bench out of the way and screw in the 15" Earth Anchors clockwise using the rod or the dowel for added leverage. Make sure to spin the anchors so that the "eye" is parallel with the leg.



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## Step 5:

With the ground anchors in place, use the washers to mark the bench legs for pilot holes lined up with the center of the "eye" on the anchors. Drill in the location of the marks using the 1/8" drill bit about 3/8" deep.

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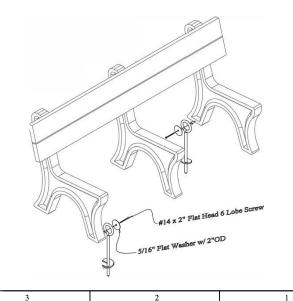
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## Step 6:

Line up the #14 x 2" Flat Head 6 Lobe Screw, 5/16" Glat Washer w/2" OD and Screw-In Earth Anchor with the holes just drilled and secure using the provided 1/4" Bit Holder and the T-25 Torx Security Bit.



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